

Calcule :

$$\begin{array}{r} 53 \\ + 42 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 43 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 39 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ + 45 \\ \hline \end{array}$$

Pose les opérations en colonnes :

$$\begin{array}{r} 28 + 15 = \quad \cdot \cdot \\ + \quad \cdot \cdot \\ \hline \end{array}$$

$$\begin{array}{r} 32 + 48 = \quad \cdot \cdot \\ + \quad \cdot \cdot \\ \hline \end{array}$$

$$\begin{array}{r} 80 + 17 = \quad \cdot \cdot \\ + \quad \cdot \cdot \\ \hline \end{array}$$

$$\begin{array}{r} 64 + 28 = \quad \cdot \cdot \\ + \quad \cdot \cdot \\ \hline \end{array}$$

Trouve l'erreur :

$$\begin{array}{r} 24 \\ + 3 \\ \hline 54 \end{array}$$

$$\begin{array}{r} 17 \\ + 17 \\ \hline 24 \end{array}$$

$$\begin{array}{r} \textcircled{1} \\ 28 \\ + 44 \\ \hline 61 \end{array}$$